

Date: Tuesday, 28/10/2008 10:18:52 AM
User: Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: UPPER BLADE SUPPORT ASSY

Job Number: 43001

Part Number: PB674300175

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC9

VISUAL WELDING INSPECTION



Comment: VISUAL WELDING INSPECTION

08/11/11

(4)

7.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08-11-11 (1)

8.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

M102316

(4X)

1- put screws in nut plates before powder coating to keep thread clean

2- Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3

START TIME:

OVEN TEMPERATURE:

FINISH TIME:

11:30
01
320
12:00

M-L 08/11/14

9.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

MF 08-11-14

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST

MF 08-11-14

11.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/11/14







Job Completion



MF 08-11-14

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Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : UPPER BLADE SUPPORT ASSY
Job Number : 43001	
Estimate Number : 13471	
P.O. Number :	Part Number : PB674300175
This Issue : 28/10/2008 S.O. No. :	Drawing Number : B6743001 P.11
Prsht Rev. : NC	Project Number : N/A
First Issue : // Type : LARGE FAB ASSY	Drawing Revision : B1
Previous Run : 41514	Material :
Written By :	Due Date : 04/11/2008 Qty: 4 Um: Each
Checked & Approved By : <u>MF 08-10-29</u>	
Comment : Est Rev:A 08-07-17 new issue DD verified by:ec	
Additional Product	
Job Number: 	
Seq. #:	Machine Or Operation: Description :
1.0	PB6743001167 Long Side Plate
	
Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s) Long Side Plate batch: <u>41561</u> <u>MF 08-11-06</u>	
2.0	PB6743001169 Long Support Plate
	
Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Long Support Plate batch: <u>41562</u> <u>MF 08-11-06</u>	
3.0	PB6743001171 Mounting Plate
	
Comment: Qty.: 6.0000 Each(s)/Unit Total : 24.0000 Each(s) Mounting Plate batch: <u>41563</u> <u>MF 08-11-06</u>	
4.0	D34501 Reinforcement Plate
	
Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Reinforcement Plate batch: <u>41554</u> <u>MF 08-11-06</u>	
5.0	LARGE FAB 1 LARGE FABRICATION RESOURCE 1
	
Comment: Weld assembly as per dwg PB67-43001 <u>Ppl 08-11-10</u> <u>(x4)</u>	